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SURVEY OF QUALIFY SEURANCE PRACTICES SEEDINARY FROSPINALS

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APRIL II

PERIOD STATES ARMY NATICK DEVELOPMENT LABORATORIES NECKS MASSACHUSETTS OV60

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PREFACE

The Food Engineering Laboratory of the US Army Natick Research and Development Laboratories has given support under requirement USA 8-9 in developing a food service contract for use by US Army procurement activities in contracting out the operations of government-owned dining facilities. This project was tasked by Health Service Command. However, methods for monitoring and measuring food quality in an effective quality assurance program have not been adequately addressed.

Project No. 728012.19000, Support to Hospital Food Service Contracting, required the determination and measurement of the quality of food and food service in military hospitals under commercial contracts. The first phase of this task was to survey existing hospital food service systems and to determine methods and procedures currently being used in quality assurance programs in nonmilitary hospitals. Results of this survey are published in this report.

The authors wish to thank the following for their assistance in this survey:

- Ms. Lynn Abbott, R. D., Exeter Hospital, Exeter, NH
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- Ms. Mary Branston, R. D., McLean Hospital, Belmont, MA
- Ms. Marie Brennan, R. D., District Manager, Custom Management Corp., Philadelphia, PA
- Ms. Mary Rose Campbell, R. D., Vice President, Seiler's Corp., Waltham, MA
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- Mr. Roger Doiran, ARA Corp., Brattleboro Retreat, Brattleboro, VT
- Mr. Philip DiChiara, Norwood Hospital, Norwood, MA
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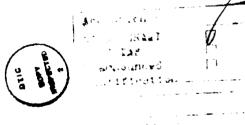
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A SURVEY OF QUALITY ASSURANCE PRACTICES IN NONMILITARY HOSPITALS

INTRODUCTION

The US Army Natick Research and Development Laboratories, Animal Products Group of the Food Engineering Laboratory (FEL), as tasked through the Health Services Command, developed a Food Services Contract to be used when military food services are converted from an in-house activity to a commercial/industrial activity. The Statement of Work, Section C, of the Food Services Contract¹ states the contractor's duties (tasks) without prescribing how these duties are to be performed. Thus, the contractor is allowed maximum flexibility for using the most efficient approach to provide quality food service.

The quality assurance part of the US Army Medical Food Services Contract is Section E, which describes the quality assurance methods the government will use to evaluate the contractor's performance in meeting the contract requirements. It also describes the procedure the government will use in reducing the payment to the contractor when a standard for performance is determined to be in noncompliance. The unique feature of this section is that it contains a performance requirements summary with a table of liquidated damages.

To implement Section E, the Animal Products Group developed a Quality Assurance Inspection Plan. This quality control system is designed to aid the Contract Officer's Representative (COR) in providing effective and systematic inspection of all the aspects of the hospital's food service operation. The objective of this inspection plan is to evaluate a contractor's performance without the COR interfering with food production or food service. The principal method for evaluation is to inspect the most important services on a random-sample basis. Other services are evaluated on a periodic check or based on complaints. The plan provides the following guides and checklists:

- 1. Inspection Guides for Random Sample;
- 2. Inspection Guides for Periodic Inspections;
- 3. Quality Assurance checklists;
- 4. Quality Assurance Inspection Checklists.

However, methods for monitoring and measuring the final food quality are not included in this document. Maintaining the quality of the food and food service under contract becomes a vital concern for those military units that have relinquished the direct control of food operations and preparation.

¹J.G. Halkiotis, E.R. Baush, G.W. Shults. Full Food Service Contract for Army Dining Facilities. Technical Report, US Army Natick Research and Development Laboratories, NATICK/TR-83/013, 1982.

The first phase in developing methods to monitor and measure food quality was to survey the quality assurance practices currently in use in nonmilitary hospitals. The information from this survey will be used to establish a prototype program to measure food quality that can be monitored by government personnel and to improve the quality assurance plan of the contract.

The following is a list of the 22 hospitals visited:

Bethany Medical Center Brattleboro Retreat Central Wisconsin Center Exeter Hospital Glover Memorial Hospital Hospital of University of Pennsylvania Lahey Clinic Madison General Hospital Massachusetts General Hospital McLean Hospital Medical Center of South Carolina Memorial Hospital Mercy Hospital Middletown Memorial Hospital Norwood Hospital Portsmouth Hospital University of Kansas Medical Center University of Wisconsin Medical Center Women's and Children's Hospital West Jersey Hospital Veterans Administration Hospital Veterans Administration Hospital

Kansas City, KA Brattleboro, VT Madison, WI Exeter, NH Needham, MA Philadelphia, PA Burlington, MA Madison, WI Boston, MA Belmont, MA Charleston, SC Pawtucket, RI Des Moines, IA Middletown, CN Norwood, MA Portsmouth, NH Kansas City, KA Madison, WI Providence, RI

Voorhees Township, NJ

Boston, MA Brockton, MA

PROCEDURE

A form entitled "Quality Parameters Currently Used in Hospital Feeding" (Figure 1) was developed by the investigators. This form outlines areas that are considered to be relative to an effective quality assurance program and also includes background questions for each hospital. A form was completed at each hospital visited.

The authors made telephone calls and personal visits to the 22 hospitals and contacted the four food service contract companies listed below for information on their quality assurance programs. The hospitals visited were selected to include a representative sample of nonmilitary hospitals. Factors considered in making the list include the following:

1. Size: Small (under 200 beds), medium (200 to 500 beds), and large (over 500 beds) hospitals;

QUALITY PARAMETERS CURRENTLY USED IN NONMILITARY HOSPITAL FEEDING

Background Information on Hospital

Persons contacted
Hospital name
Hospital locations
Hospital type
Type of ownership
Food service operator
Number of beds
refrent modified diets
Number of cafeteria meals per day
Number of patient meals per day
Type of cafeteria menu
Type of patient menu
!.ength of menu cycle (patient)
Number of ambulatory patients eating in cafeteria
Type of food service operation
Quality Assurance Parameters Currently In Use
Ingredient specifications
Ingredient control section
Ingredient inspection steward
Standardized recipes
Microbiological testing
Nutritional data of recipes
Patient acceptability surveys (in-house)
Cafeteria acceptability surveys
Other sensory evaluations
Sampling before patient tray assembly
Test tray assessments
Responsibility for tray accuracy

Figure 1. Quality parameters currently used in nonmilitary, hospital feeding

- 2. Ownership: Private, community, state, or federal (Veterans Administration) hospitals;
- Management: In-house and contractor-operated hospitals;
- Type: General medical and surgical hospitals, teaching hospitals, psychiatric hospitals, children's and maternity hospitals, and long-term care hospitals and clincs;
- 5. Food System: Hospitals using conventional, cook/chill, cook/freeze systems and combinations of these systems;
- 6. Location: Urban, suburban and small community hospitals;
- 7. Geographical Distribution: Due to economic considerations, only hospitals in New England along the eastern seaboard, and in the Midwest were surveyed.

The following food service contractors were contacted:

ARA Services; Custom Management Corporation; Saga Corporation; Seiler's Corporation.

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Data collected during the period of the survey are presented in Tables 1 and 2. Table 1 provides the background data for each hospital visited. Table 2 lists the quality assurance practices followed at each of these hospitals.

In the hospitals operated by a food service contractor, the contractor was contacted, the purpose of the project explained, and arrangements made to visit the specific hospital. In most instances, a contractor's representative was present during the visit. For the in-house-operated hospitals, the Food Service Director or Chief Dietitian was contacted by telephone. The purpose of the survey was explained, and arrangements for a visit made. NLABS food technologists with commercial food service and hospital feeding backgrounds visited each hospital. Interviews were usually held with the food service director or manager and the chief clinical dietitians. The number of people interviewed was somewhat dependent on the size of the hospital and the size and organization of the food service staff. Topics outlined in the survey questionnaire (Figure 1) were discussed along with other areas pertinent to the specific hospital. A tour of the food service facility was made and in-house quality assurance procedures were observed in operation. Forms used by the individual hospitals in recording quality information were collected when available.

Hospital Nema	Hospital Location	Hospital Type	Type of Ownership	Food Service	8. g	Type of Food Service	Modified Diets	No. Cafetteria Massis/dey	Patient Medi/day	Cafeterie Menu	Type Patient Menu	Length of Menu Patient
Bethany Medical Center	Kansas City, KA	Medical, Surgical	Religous	In-house	1126	Conventional	\$	1100	1275	Cycle Select	Cycle Select	2 Weeks
Brattleboro Retrest	Brattleboro, VT	Psychiatric, Nursing	Private	ARA	8	Convenience	28	630	94	Cycle Select	Cycle Select	4 Weeks
Central WI Center	Madison, WI	Disabled Children	State	In-house	793	Conventional	28	0	2370	None	Non Selected	}
Exerter Mospital	Exerter, NH	Medical, Surgical	Private	SAGA	200	Conventional	8	909	909	Cycle Select	Cycle Select	3 Weeks
Glover Memorial Hospital	Neethern, MA	Medical, Surgical	Private	ARA	102	Conventional	æ	9 5	300	Cycle Select	Cycle Select	5 Weeks
Hospital of U. of PA	Philadelphia, PA	Medical, Surgical	Private	Corp.	90	Cook/chill	8	3000	2100	Cycle Select	Restaurant	1
Lahay Ginic	Burlington, MA	Medical, Surgical	Private	Seiler's Corp.	8	Conventional	8	3000	90	Cycle Select	Restaurant	1
Medison General Hospital	Madison, WI	Medical, Surgical	Community	In-house	9	Conventional	ដ	1700	1500	Cycle Select	Cycle Select	3 Weaks
MA General Hospital	Boston, MA	Medical, Surgical	Private	In-house	1082	Conventional	\$	2000	2660	Cycle Select	Cycle Select	3 Weeks
McLeen Hospital	Belmont, MA	Psychiatric	Private	In-house	328	Conventional	ĸ	2000	008	Non Select	Non Select	16 Weeks
Med. Center of SC	Charleston, SC	Medical, Surgical	State	State	38	Conventional	20-66	1200	1660	Cycle Select	Cycle Select	2 Weeks
Memorial Hospital	Paerucker, RI	Medical, Surgical	Private	ARA	312	Conventional	128	901	908	Cycle Select	Cycle Select	3 Weeks
Mercy Hospital	Des Moines, IA	Medical, Surgical	Religous	In-house	8	Cook/freeze	8	2000	1600	Cycle Select	Cycle Select	2 Weeks
- Middletown Memorial Hospital	Middletown, CT	Medical, Surgical	Private	ARA	88	Conventional	3 5	98	912	Cycle Select	Cycle Select ^c	2 Weeks
Norwood Hospital	Norwood, MA	Medical, Surpical	Community	In-house	287	Conventional	\$	900	620	Cycle Select	Cycle Select ^c	3 Weeks
Portsmouth Hospital	Portsmouth, NH	Medical, Surgical	Private	SAGA	146	Cook/freeze	8	300g	436	Cycle Select	Cycle Select ^C	5 Weeks
U. of KA Medical Center	Kansas City, KA	Medical, Surgical	State	- Propose	780	Cook/chill	Q	2000	2340	Cycle Select	Restaurant	1
U. of WI Medical Center	Madison, WI	Medical, Surgical	State	In-house	98	Conventional	46	3000	1650	Cycle Select	Cycle Select	2 Wooks
Women's & Infants Hospital	Providence, RI	Maternity, Medical	Private	SAGA	163	Conventional	9	8	6	Cycle Select	Restaurant	{
Veterans Admin. Hospital Boston, MA (Boston)	Boston, MA	Med/Surg, Psychiatric	Federal	4 >	8	Conventional	28	2709	1850	Cycle Select	Ltd Cycle Select	5 Weeks
Veterans Admin. Maspital Brackton, MA (Brockton)	Breckton, MA	Med/Surg, Psychiatric	Federal	«	916	Conventional	8	2628	82	Cycle Select	Ltd Cycle Select	5 Weeks
West Jersey Hospital	Voorhees County, NJ Medical, Surgical	Medical, Surgical	Community In-house	in-house	236	Cook/freeze	8	95	338	Cycle Select	Cycle Select	12 Days
a. Patients not parasisted in extensis Mon-Eri	in ceferacia Monfr:											

Patients not permitted in cafetaria Mon-Fri.
 Open only to employees.
 Changing to restaurant-type menu.
 Open only to embulatory petients.

able 2. Quality Assurance Procedures Used

Hospital Name	Ingredient Specifications	Patiants Eat/ Cefetheria	Microbiological Testing	Nutritional Data/Recipes	Ingradient Control Section	Standardizad Recipes	Ingredient Inspection Seward (Weight Count, Condition)	Senitation Audits
Bethany Medical Center	*	2	Monthly, dishes and equipment	Doctor's request	Partially controlled	*	8	Daily inspection
Grattisboro Retrest	ARA	*	*	*	2	ARA	₹	ARA procedures
Central WI Center	State	2	Occasionally	*	2	×	× ×	Daily inspection
Exeter Hospital	SAGA	2	%	SAGA Program	2	SAGA	*	SAGA procedures
Glover Memorial Hospital	ARA	£	£	ARA Program	2	ARA	*	ARA procedures
Haspital of U. of PA	Custom Mgmt. Corp.	\$	£	Custom Mgmt. Corp. Program	*	Custom Mgmt. Corp.	¥ \$	In-house chack lists
Lahay Ginic	Seiler's Corp.	2	2	Seiler's Corp. Program	2	Sign Sign Sign Sign Sign Sign Sign Sign	3	In-house chack lists
Medison General Hospital	*	*	2	8 *	2	×	8	Not formalized
MA General Hospital	Mes General Program	£	× ×	5	£	*	*	Independently by
McLeen Hospital	New England Hospital Ser.	\$	*	2	£	2	*	In-house check lists
Med. Canter of SC	ARA	2	Yes by staff & students	ARA Program	8	ARA	3	ARA procedures
Memorial Hospital	ARA	2	2	ARA Program	£	ARA	*	ARA procedures
Mercy Hospital	None	ž	Weekly, using Milipore Kit	Upon request	*	ž	3	irregularly in production area, weekly in pastries
Middletown Memorial Hospital	ARA	£	£	ARA Program	*	ARA	× ×	ARA procedures
Norwood Hospital	Being developed	£	2	2	£	¥.	By procure- ment dept.	Not formalized
Portsmouth Hospital	SAGA	2	8 ≻	8 >	₽	SAGA	*	SAGA procedures
U. of KA Medical Center	*	£	₽	Yes on certain items	*	× ×	× ×	kregularty
U. of WI Medical Center	State .	2	Occasionally	× 8	* *	× ×	8	Once monthly, unennounced
Women's & Infants Hospital	SAGA	Ž	Yes, equipment surfaces	SAGA Program	£	SAGA	Yes with menager or supervisor	SAGA procedures
Veterans Admin. Hospital (Boston)	*	8	Occasionally	VA Program	E >	*	*	Waskiy
Veterans Admin. Hospital (Brockton)	\$	g >	Yes, equipment only	VA Program	ž.	ž,	;	Kitchens weekly; units monthly; food trucks weekly
West Jersey Hospital	× 3	g	No, discontinued	Yes	Ş.	ž,	*	3 audits annually

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igonta
Table 2

Hospital Name	Samples Bators Prisess Tray Assessiby	Test Trey Assessments	Responsibility for Tray Accuracy	Acceptability Surveys (In-tours)	Catemora Acceptability Surveys	Purpose	Other Sensory Evaluations No. Passists	Composition of Penal
Bethany Madical Center	Destituen	Nore		Discontinued monthly surveys for dismissal questionnaires and interviews	Linguishiy	New Products	10-11	Employees, varied backgrounds
Frattleboro Retreat	Tray line supv.	4 trays, weekly	Tray line supvs.	Monthly	Comment cards irregularly	New Items	е	Manager, clinical distituens
Central W1 Center	Test tray by all cooks	Project oriented	Tray line supvs & nursing staff	Informal feedback		New Items	Ţ	Managar, dinical distitians
Exeter Hospital	Cinical dietitian	Once weakly 3 assessors one non dietary	Tray line supvs.	Monthly, quarterly	Comment cards quarterly	New Items	e	Clinical, supervisory
Gover Memorial Hospital	Tray line supv.	I tray, weekly	Tray line supvs.	Monthly	Comment cards recently	New Items	м	Manager, clinical distitions
tospital of U. of PA		1 per month and by project	Tray line supv.	Monthly	Questionnains left out quarterly	New products, proposed new items	ž.	Dietary employees
Lahray Ginic	Clinical dietitian	3-4 times, weekly	Clinical dietitians	10% interviewed daily by clinical staff	Mone	New products	•	Clinical and management staff
Medison General Hospital	Each item by travitine supervisor	Irregularly	Tray line supv.	Twice a month	Only new item survey	Informal – new products	7	Cooks and supervisors
MA General Hospital	Distitions	Irregularly	Tray line supv. & diet aids on floors	25% quarterly	Mone	New items, com- pers vendors	22-25	Distitions, interns, chef
McLean Hospital	Contes	None	Nursing staff	Quarterly	Discontinued	Varied, informal	3-5	Cooking staff
Med. Center of SC	Production Manager	4 trays, weekly	Tray line supv.	Monthly	Comment cards periodically	New products	9	Assist mgr. supervisors
Memorial Hospital	Each item by 2 dietary personnel	4 trays, weekly	Tray line supv.	Monthly	None	New products, informal	7	Production manager
Marcy Hospital		None	Nursing staff	No formal procedures	Suggestion box	Test tray evalu- ation daily	Ţ	Distitions and cooks
Middletown Memorial Mospital	Cooking staff and supervisor	I tray, weekly	Tray line supv.	Monthly	Comment cards caleries	New items	က	Manager and dietitians
Mbrwood Hospital	Five items at random by exac. chaf	None	Nursing staff	None presently	Segretion box	Procure, decisions	φ	Admin. and dietary staff
Portsmouth Hospital	Cooking staff and dietitian	1 tray weekly. 2 assessors	Tray line supv.	Monthly	Employee satisfaction survey monthly	Daily evaluation	8	Manager, dietitians
U. of KA Medical Center		10 trays at irregular intervals	Diet technicians on floors	Monthly	Mone	Daily evaluation	7,	Diet. employaes
U. of W1 Medical Center	Tray line super- vitor and cooks	Project oriented 6 persons incl. 4 non-dietary	Nursing staff	Each patient surveyed	Fore	Daily evaluation	w	2, clinical sup's 4, other depts.
Women's & Infants Hospital	Destition	One weekly, 2 assessors one non-dietary	Tray line supv.	10% interviewed daily survey quarterly	Comment cards travial yearly, they assense weekly	Daily evaluation	e	Supervisor, dietitiens
Veterans Admin. Hospital One diet deily by (Boston) 4 member panel	One diet daily by 4 member panel	Weekly	Tray line supv.	Semi-annually	W th patient acceptability	New product complaint items	10-12	Employee, varied backgrounds
Veterans Admin. Hospital (Brockton)	Cooking staff and detitions	None	Tray line supv.	Each patient two weeks after admission and annually	W th patient acceptability	New product	0	Employees and patients
West Jersey Hospital		1 tray daily. 3 assessors, mgmt, clinical,	Tray line supv.	Monthly, in depth questionnaire annually	ž,	None		

RESULTS

Standards. Providing quality food to hospital patients and cafeteria patrons was the acknowledged goal of every Food Service Director and Dietitian interviewed. However, what constitutes quality food and how it is obtained or measured were not as easily defined. There was general agreement among those interviewed that quality food should be attractively served, nutritious and flavorful; that hot foods should be served hot; that cold foods should be served well chilled; that the patient should receive the food that was selected and prescribed for his or her specific diet; and that foods should be prepared and served under proper sanitary conditions, microbiologically safe, and served by courteous personnel. It was also agreed that the patient or consumer is the ultimate judge of food quality and that consumer satisfaction must be of primary importance in assessing food quality.

Quality Assurance. In the contractor-fed hospitals, the quality assurance programs were more formalized than most in-house feeding operations, had many more audit-type forms, and were more structured in such factors as how, when, and by whom audits were to be performed. Quality assurance for a military hospital begins with the prospective contractor submitting quality control and quality assurance programs to the contracting officer, prior to contract start date. Once these programs are accepted, it becomes the COR's responsibility to check on the contractor for compliance.

The cook-freeze and cook-chill operations observed also had a greater emphasis on quality assessments than conventional operations. This emphasis is probably due partly to the unique problems involved in the extended storage of food items. Two hospitals visited, the University of Kansas Medical Center and Mercy Hospital, each employ a person whose primary responsibility is quality assurance in cook-freeze operations.

Although the structure of a quality assurance program is important, it alone does not guarantee quality food. The emphasis by food service management in correcting deficiencies and enforcing quality standards is important. Many hospitals with loosely structured quality assurance programs nevertheless carried out effective techniques to insure quality food. Certain hospital personnel reflected that, prior to the NLABS survey, they were not really aware of the emphasis on quality that they had incorporated in their over-all management effort.

All but two of the hospitals visited had a selective patient menu. Those that did not included McLean Hospital, a psychiatric hospital, and the Central Wisconsin Center for severely disabled children. A Veterans Administration Hospital reported a large percentage of patients not making a selection. It was felt that this was largely due to the method of selection whereby patients were asked to make a week's selection at one time. Four hospitals were using a restaurant-type menu, and two were planning to adopt this type of menu.

With the exception of one long-term facility using a 16-week cycle menu, the cycle ranged from 2 to 5 weeks with a mean length of 3.25 weeks. With the exception of those hospitals with a long patient stay, most hospitals preferred a relatively short-cycle menu. A short-cycle menu allows the cooks to become more familiar with each item prepared and emphasizes the

most popular menu items. A long-cycle menu generally has the most popular items repeated often in the cycle. The hospitals using a restaurant menu reported satisfaction with it. The most popular items were placed on the menu and variety was enhanced by adding daily specials. It was obvious that many quality control functions were more easily monitored when a restaurant menu was used. It is suggested that the use of the 42-day menu cycle for military hospital feeding be reviewed and the options of changing to a 2- or 3-week cycle or a restaurant menu be considered.

Ingredient Specifications. Most of the hospitals had ingredient specifications although they found them relatively unnecessary when dealing with suppliers on a regular basis. The leverage of being able to terminate a supplier if it delivered unsatisfactory ingredients was considered important. The difference in governmental regulations in the states of Kansas and Wisconsin institutions was interesting. One state university medical center felt hindered by buying ingredients using state specifications with little or no allowable deviations. In another state, the Food Service Administration had formed a committee that gave input into purchase decisions and could reject or refuse to purchase ingredients considered substandard.

Ingredient Verification. Most of the hospitals had receiving or stock stewards responsible for checking weight, count, and quality of incoming ingredients and for verifying the goods received against the orders and invoices. In two hospitals this responsibility was not under the control of the food service department. In one hospital, this procedure of checking ingredients was considered of such importance that it was the responsibility of the food service manager. A procedure for documenting and inspecting incoming ingredients is important in an effective quality assurance program. Figure 2 illustrates an audit form for incoming ingredients used by the University of Kansas Medical Center.

Ingredient Control. Most of the hospitals employing the cook-freeze system, the cook-chill system, and three other hospitals had ingredient control rooms or areas for weighing and measuring ingredients. Those hospitals using restaurant menus generally had fewer ingredient control measures probably due to the constant repetition. In several of the larger hospitals, the use of metric rather than U.S. customary weights was encouraged for weighing ingredients and these hospitals emphasized the use of weights rather than volume.

Recipes. All hospitals except one used standardized recipes. Those hospitals operated by food service contractors used the contractor's recipes, but often varied these with items having regional and ethnic preference. The one hospital using no recipes was McLean Hospital. This facility encouraged their cooks to vary the products, largely because of the long patient stay. The hospital also felt that the cooks were well trained and capable of producing high quality food with a minimum of regulations. Those hospitals emphasizing the use of metric weights in ingredient preparation also encouraged their recipes to be written to a final cooking temperature and volume. It is suggested that the standardized Armed Forces recipes be used to develop a two-to-three week cycle menu for military hospital feeding programs, along with the modified diet recipes now under development.

RECEIPT OF RAW MATERIALS AUDIT FORM

١,	E	FOOL	CATE	GORY BEING AUDITED	
		YES	NO	COMMENTS	
	Receiver checked				
	1. item as specified				
	2. quality standards as specified				
	3. size as specified				
	4. weight or count amount recv'd				_
	5. amount of weight against Purchase Order (PO)				
	6. record amount or weight on Purchase Order (PO)				
	7. items from proper vendor				
	8. deviations (1 –7) – contacted proper authority				
	noncompliance and returns documented on proper form				
	Maximum time delay from track to storage release is one hour for perishables				
	Meats Only — monthly report on file				
	Dairy Only — records expiration date on Purchase Order for milk, cottage cheese, cream and yogurt				
	Item Received-Vendor Item	Receive	d-Vendo	or Item Received-Vendor	
	6.			11	_
	7.			12.	
	8 .				
	9.			14	
	10			15	_

Figure 2. Receipt of raw materials audit form, University of Kansas Medical Center

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Food Production. The production of food according to the recipes provided was often loosely structured. Those on a restaurant menu were quite familiar with production times needed. All conventional systems stressed preparing short-order items as close in time to plating as possible. The ARA corporation food production order and menu guide (Figure 3) is typical of the food production records kept by most hospitals. A production schedule posted at Bethany Medical Center has more specific cooking times and instructions (Figure 4). The actual yield of each item produced was required to be recorded in most hospitals, but a determination of enforcement of this procedure could not be made at most hospitals.

The cook-freeze and cook-chill systems were more structured in production scheduling than conventional systems. In the cook-chill systems, most standard items were prepared two or three times weekly. The cook-freeze systems generally produced as inventory warranted. While a two-week inventory for frozen items was common, lack of frozen storage space usually dictated the size of inventory that could be maintained.

Modified Diet Items. Despite the large number of patients on modified diets (mean 45.5%, median 50%), the modified-diet production was generally handled by one or two people in a small diet-preparation area. The facility giving the greatest attention to modified diet items appeared to be the Central Wisconsin Center, a facility for the developmentally handicapped. Here, many textural modifications were necessary. Each item prepared was sampled from a test tray by each cook before patient tray assembly and comments and suggestions made. Those hospitals using a restaurant menu usually had six to eight types of modified diet menus, as well as the regular menu. One hospital included low-sodium items on its regular menu.

The presence of many cases or jars of baby food, liquid nutritional supplements, and ready special diet items in storerooms suggested that many hospitals relied heavily on commercially prepared items or convenience type items for many of their modified diets. The final quality of the modified diets in many situations appeared not to be as carefully monitored as the regular diet items. This is probably brought about by the production of only small amounts of a variety of diet items. There was a tendency to monitor the production of larger volume items more carefully.

Time-Temperature Controls. Time-temperature controls throughout the various stages of production are critical to quality assurance. Nutritional and sensory values of food are retained through the use of optimum time-temperature controls, and many in the food service field believe these to be the most important of critical control points. Most hospitals surveyed did not have time-temperature controls well delineated in a written, structured manner but were aware of their importance. Areas that need to be monitored include:

- 1. Storage times and temperatures for perishable ingredients;
- 2. Cooking times and temperatures;
- 3. Holding times and temperatures;
- 4. Chilling times and temperatures;
- 5. Freezing times and temperatures:
- 6. Serving times and temperatures;
- 7. Tray assembly times and temperatures;

- 8. Tray delivery times and temperatures;
- 9. Tempering times and temperatures (cook-freeze);
- 10. Rethermalization times and temperatures (cook-chill).

Figures 5 and 6 list temperature checks at Mercy Hospital.

Plating and Serving Temperatures. Serving temperatures were closely monitored at most hospitals. Several admitted an inability to deliver food to the patient at desired temperatures or those required by public health regulations. Although temperatures were spot-checked in some hospitals, temperatures usually were taken of each item on the patient tray assembly line, usually by the tray line supervisor. Temperatures of cafeteria food were usually taken at the start of service and spot-checked during the meal time. Hospitals managed by food service companies were generally the most structured in requirements for monitoring plating and serving temperatures. The actual reheating of food to below required temperature was noticed in only one instance. The use of thermometers by those required to monitor temperatures was in itself somewhat of an indication of adherence to procedure. Figure 7 illustrates patient tray temperature records as prescribed by ARA. Figure 8 shows the serving temperature and "palatable" temperatures recommended at the West Jersey Hospital.

The hospitals visited had a wide range of tray delivery systems and a wide range of distances to deliver the food. Several hospitals provided food to more than one building. Thermal-trays, pellet bases, and hot and cold delivery trucks were the most common methods of retaining proper food temperatures. Most of the cook-freeze and cook-chill facilities rethermalized in microwave ovens; one used a microwave tunnel, and one hospital used the Regithermic method for rethermalization. There was quite a wide variation in monitoring temperatures on the patient floors. One hospital with microwave rethermalization (Mercy Hospital) required temperatures to be taken of each individual food item to each patient. Most hospitals relied on spot-checking and dummy trays sent to the floors. It was not possible to obtain a valid time of delivery from plating to patient at most hospitals. Procedures for monitoring plating and serving temperatures must be incorporated into a quality assurance program based not only on public health and AR 40–5 standards, but the most desirable serving temperatures of each meal served.

Tray Accuracy. Tray accuracy was usually the prime responsibility of the tray line supervisor on the production staff. However, at three hospitals, members of the nursing staff delivered the trays and had the final responsibility for the accuracy of the diet and the food items. In several other hospitals, tray delivery came under the supervision of the clinical dietitians and they assumed responsibility for tray accuracy. Test trays were used extensively for checking tray accuracy.

Patient Tray Assembly. Other factors that are monitored in the patient tray assembly area include portion control and plating techniques. In general, hospitals with restaurant menus had more standard diagrams for plating. Contractors also were highly aware of portion control as were the hospitals on cook-freeze and cook-chill systems. One hospital had a large sign over the tray assembly area so that the tray assemblers had a ready reference to the number of each item being plated.

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(ARA)	FOOD PRODUCTION ORI AND MENU GUIDE Hospital Food Managem	DER 04		DAYE	WEEK		MEAL		PRODUCTION DEPT.	CENSUS
RECIPE NUMBER	MENU ITEM	PORTION	AMOUNT TO PREPARE	TOTAL PORTIONS		DISTRI	80710	n T	INSTRUCTIONS GARNISHES	OVER OR JUNDER
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Figure 3. Food production order and menu guide, ARA

MONDAY DINNER - WK. II and THURSDAY LUNCH - WK. I

Item: Meat Loaf

Oven Temperature:

350 Degrees

Cooking Time:

30-40 Minutes

Serving per pan:

12

Schedule No. of Pans	Time In	Time Out
4	9:45	10.25
4	10:00	10.40
4	10:30	11:10

MONDAY LUNCH - and CAFETERIA WK. II

Item: Stuffed Shells - Lumache with Sweet Italian Sausage and Tomato Sauce

Oven Temperature:

350 Degrees

Cooking Time:

50 Minutes

Serving per pan:

12 — Dietary Product

Schedule

No. of Pans	Time In	Time Out
4	9:40	10:30
4	10:00	10:50
4	10:30	11:20

TUESDAY LUNCH WK. II

Item: Hash Brown Potatoes Simplot 101's

Oven Temperature:

375 Degrees

Cooking Time:

8-10 Minutes

Serving per pan:

16

Schedule

No. of Pans	Time In	Time Out
2 sheet pans	10:30	10:40
2	10:40	10:50

Cook as needed. Don't cook too soon as they harden.

20 per carton

13 cartons per box

Figure 4. Production schedule form, Bethany Medical Center

DAILY TEMPERATURES

Ending — Temp. Temp. Ending — Date Cook's Area Refrigerator Small Issue Center Refrig. Small Issue Center Freezer Large Issue Ctr. Refrig. Tempering Box Dairy Box Meat Refrig. Meat Freezer Convenience Freezer		Temp.	Temp.	Temp.	Temp.	Temp	-	ì	F	Temp	Temp.	Termo	Temp
Date . Refrig.	L_L						emp.	emp.	- dEID			-	
Cook's Area Refrigerator Small Issue Center Refrig. Center Freezer Large Issue Ctr. Refrig. Tempering Box Dairy Box Meat Refrig. Meat Freezer Convenience													
Small Issue Center Refrig. Small Issue Center Freezer Large Issue Ctr. Refrig. Tempering Box Dairy Box Meat Refrig. Meat Freezer Convenience													
Small Issue Center Freezer Large Issue Ctr. Refrig. Tempering Box Dairy Box Meat Refrig. Meat Freezer Convenience													
Large Issue Ctr. Refrig. Tempering Box Dairy Box Weat Refrig. Weat Freezer Convenience													
Tempering Box Dairy Box Meat Refrig. Meat Freezer Convenience													
Dairy Box Meat Refrig. Meat Freezer Convenience													
Meat Refrig. Meat Freezer Convenience													
Meat Freezer Convenience Freezer													
Convenience Freezer													
Chill/Holding													
Blast Chiller													
Blast Freezer													
Storage Freezer													
Jello Refrig.													
Trayline Refrigerator							-						
Cafeteria Salad Refrigerator													
Cafeteria Serving Area Refrigerator													
Display Cases													
Ice Cream Chest													
Vegetable Prep Refrigerator						-							
Cooks Area Freezer													
New Freezer	\dashv												

Figure 5. Temperature check form, equipment, Mercy Hospital

TEMPERATURE CHECK FOR TRAY LINE FOODS

Menu Day

Mea Date

When Nurses Fick Up When Served Temp. After Htg on Spec. Temp. on Spec. Heating #'s After Refrig. in Galley Temp. Prior to Serv. When Cart Arrives at Galley Temp. of Tray Foods at Gal. Temp. of Sample Tray on Cart Before Leaving Kitchen Temperature After Serv. Tray Line Foods Temp. Prior to Serving Before Tray Line Cream Soup Item to Be Checked Starch 2 Entree 1 Entree 2 Entree 3 Starch 1 Broth Grawy Veg 1 Veg 2 Veg 3

Figure 6. Temperature check for tray line foods, Mercy Hospital

Gelatin

Puree

₹

Soffee

Juice

Patient Tray Line Temperatu	res		Date	
Breakfast	7AM	8AM	Dishroom Temperature	Corrective Action Taken
Cereal (160	°)		Wash (140-160°)	
SF Cereal (160)°)		Power (160°)	
Scrambled Egg (145	°)		Final	
SF Scrambled Egg (145	o°)		Rinse (190°)	-
Broth (190	۹°)			
Hot Beverage (185	°)			
Juices (40–45				
Milk (38–45				
Garnishes: Yes No				
Lunch	10:50 11	1:30 12:10		
Broth (190			Wash (140-160°)	
SF Broth (190 Broth Base Soup (190	°)		Power (160°)	
Cream Soup (175	^{*)}		Final	
Entrees: (160	°)		Rinse (190°)	-
2SF (160				
3 (160 4SF (160				
Mashed Potato (160				
SF Mashed Potato (160				
Potato Substitute (160 SF Pot Substitute (160				
				
Vegetables (160				
Vegetables (160				<u> </u>
SF Vegetables (160				
SF Gravy/Sauces (175 Gravy/Sauces (175				
Ground Meat (160)	o',			
Pureed Vegetables (160)				
Tareed Vegetables (100	' 			
Dessert (40-50)°)			1
Dessert (40-50				
Juice (40–50	°)			
Milk (50°)	·			
Hot Beverage (185	°) [
Garnishes: Yes				

Figure 7. Patient tray line temperatures, ARA

					Dishroom	Corrective Action
Dinner	<u>[5</u>	3:50	4:30	5:10	Temperature	Taken
	(4000)]	141-1-140 1000	
Broth	(190°)		├	 	Wash (140-160°) _	
SF Broth	(190°)		 	 	Power (160°)	
Broth Base Soup	(190°)		 	 	Power (160) _	
Cream Soup	(175°)		 	 	e e e	
Entrees:			-		Final Rinse (190°)	
fittees:	(160°)		ł		Killise (1907	~`}~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
2SF	- (160°F)		}	 	1	
3	(160°)		 	 	4	
3	- (160°)		├	+	- i	
-	- (100 / }-		 -	 	-}	
Mashed Potato	(160°)		}	}		
SF Mashed Potato			 	1	7	
Pot Substitute	(160°)		1	 		
SF Pot Substitute			 		7	
				 	7	
Vegetables SF Vegetables	(160°)		1]		1
SF Vegetables	(160°)		1	1	7	
Vegetables	(160°) [1		7	
	_		1	1	7	~
Gravy/Sauces	(175°)		_		}	
SF Gravy/Sauces	(175°)				7	
Ground Meat	(160°)					
Pureed Vegetables	(160°)]	
-	ſ			1	1	
Dessert	(40-50°)			1	_	
Dessert	(40–50°)				<u>]</u>	
	1				1	
Juice	(40-50°)			<u> </u>	_	
			(1
Milk	(50°)		ļ	<u> </u>	}	
	(4.000)		ì	}		
Hot Beverage	(185°)		 	 	4	
Garnishes:						1
	İ		Ì	1		
Yes	j		1	1	{	
No			1			
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	Serving Temperature (Coming out of Oven)	Palatable Temperature (Bedside)
Hot Liquids		
Soups	170° F	145°F
Coffee - Tea	180°F	170°F
Solid Foods		
Chicken	170°F	145°F
Pork	170° F	145°F
Turkey	156°F	140°F
Stewed —Braised Meats	165°-170°F	140°F
Lamb	155°F	135° F
Rare Beef (Steaks — Roast)	145°F	130°F
Fish	170°-180°F	155°F
Veal	165°F	145°F
Vegetables – Starches	165°-175°F	150°F
Chilled Foods	40°F	45°F
Marginal Temperatures (At Bedside)		
Hot Food	130°F	
Cold Food	55° F	
Hot Liquids	135°F	
Hot Beverages	160°F	
Cold Beverages	50°F	
Unsatisfactory Temperatures (At Bedside)		
Hot Food	125°F or Below	
Cold Food	60°F or Above	
Hot Liquids	130°F or Below	
Hot Beverages	155°F or Below	
Cold Beverages	55°F or Above	

Figure 8. Recommended temperatures, West Jersey Hospital

Figure 9 is an entree assembly form used at the University of Kansas Medical Center.

Nutritional Assessments. Most hospitals had calculated the nutritional values of their menus and/or menu items. Those serviced by contractors had nutritional assessments run by the contractors' centralized computer. However, it was agreed that these calculations were of little practical value unless accompanied by a study of the patient's food intake, and this was generally done only at the request of the medical staff. Hospitals affiliated with universities seemed to carry out more nutritional based studies than independent hospitals. In the military program, the Armed Forces recipes to be used by the contractor have back-up nutritional data that can be used by the clinical dietitians. Any further nutritional assessment of items prepared should be the responsibility of the clinical dietetic staff.

Microbiological Testing. Most hospitals surveyed did not do routine microbiological testing. Many reported having done some testing in the past but discontinued testing because of expense and continuous negative results. Those doing any microbiological testing now usually have it performed by the hospital's laboratory on an irregular basis. Surfaces and equipment testing is done more frequently than the testing of food items. Three facilities retained samples of all food items served for 24 or 48 hours in case of a possible occurrence of foodborne illness.

Simple testing kits, available commercially, were used by dietary personnel in one hospital. They felt that these kits were useful not only in checking potential microbiological problems, but also as a training and educational tool for employees.

In the military feeding program, responsibility for microbiological testing would come under the Deputy for Preventive Medicine and would vary from hospital to hospital. The kinds of tests and frequency of microbiological testing should be determined by the deputy for each hospital.

Sanitation. The sanitation audits and procedures were very detailed in most hospitals and often included daily, weekly, monthly, and quarterly inspections. The food service contractors were very specific about sanitation requirements. However, the degree of enforcement of sanitary conditions varied greatly from hospital to hospital and was very dependent on the enforcement by management personnel. Most of the food service contractors had audits conducted by their district managers semi-annually. A few hospitals reported having two supervisors conduct the same sanitation audits independently and comparing the results.

In addition to audits by their own food service personnel, several hospitals were audited by the hospital administration. Moreover, outside audits were often numerous and included the Joint Commission on the Accreditation of Hospitals (JCAH), state, county, and municipal public health departments, state residential living commissions, the insurer of the hospital's liability policy, the Health, Education and Welfare Administration, and Medicare-Medicaid inspection teams.

ENTREE ASSEMBLY AUDIT FORM

)	Line #		Prepared Food	#		
ne of Entree						
mated Production		Plates				
I. Portion Size			Averens			
Item	Weight	····	Average Weight	Ran	ge	
	+					
	} 			_		
	 					
2. Portioning utensil as sta	ated in A.I				Yes_	_No_
l. Proper label and date (check one rack)				Yes_	_No_
s. Proper laber and date to I. Use of appropriate dish	es	# missing			Yes_	No_
5. Sanitary handling of di					Yes	_ No_
6. All positions manned a	ccording to A.I	••••••			Yes	_No_
'. Completeness of viriyl	seal (Check one bask	(et)			Yes_	No_
A. Product is not squ	ashed and juice not	# defective running over	'e		Yes_	No_
3. Stacking of plates in si					Yes_	No_
). Supply - not to excee	d 1½ pans				Yes_	No_
). Rate of racks into refr					Yes	No
. Actual count for one e	entree		plates.			
. Record count for above						
3. Previous days record						
A. All produced item	s have a recorded co	ount			Yes_	_No_
B. Calculate # of pla	tes/minute for each	entree made p	revious day			
	ŗ	olates/minute f	or			
	p	lates/minute f	or			
		olates/minute fo				
		lates/minute fo				
		olates/minute fo olates/minute fo				
	p	nates/minute 10	JI			
nments:						
						
		· · · · · · · · · · · · · · · · · · ·				

Figure 9. Entree assembly audit form, University of Kansas Medical Center

The model food service contract is quite detailed in sanitation requirements. Adherence to this contract and the Public Health and AR 40-5 regulations the authors believe are adequate for the sanitation section of the military hospital quality assurance program.

Sensory Evaluation. The formal and informal sensory evaluations varied greatly from hospital to hospital. Informal test sampling of prepared items before patient tray assembly was usually the responsibility of the tray line supervisor. Those hospitals with a restaurant menu de-emphasized tray-line sampling of each item and largely relied upon sampling by the cooks and supplemented the evaluations by spot-checking and dummy tray assessement. In two facilities with a strong emphasis on product quality, a test tray was used and each item was sampled by the cooks. Suggestions for item correction and for recipe improvements were made at this time and the group testing re-enforced the importance of end-product quality. Most dietitians reported good cooperation from their cooks in improving substandard items when the cooks were involved in product evaluations and constructive suggestions tactfully made.

While the conventional systems rely primarily on informal sensory sampling prior to serving time, cook-chill and cook-freeze facilities lend themselves more easily to formalized sensory panels. In the cook-chill system at the University of Wisconsin Medical Center, all items were tested informally by individual cooks prior to chilling. After chilling, they were reheated and resampled by a supervisor and production employee. In the cook-freeze operations, products were sampled after freezing but prior to serving. At the University of Kansas Medical Center, two panels were held daily to monitor the products prepared the day before. The panels were comprised of dietitians, cooks, and ingredients room personnel. Ratings were made according to end-item descriptions (Figure 10) to obtain more objective ratings. At Mercy Hospital, another cook-freeze facility, test tray evaluations of food are made daily by a panel of six or seven dietitians and a cook.

Other formal sensory evaluations are used in some hospitals for the evaluation of new products, evaluation of complaint items, and more objective evaluations of food served. These panels were usually comprised of 10 to 12 nondietary employees. One hospital included long-term patients in these evaluations. Samples were presented without identification and usually rated for appearance, odor, flavor, and texture. Results were used for procurement decisions and improvement of food quality. Figure 11 depicts an evaluation form used by the Veterans Administration Hospitals, and Figure 12 one used by the Bethany Medical Center. In a military quality assurance program, sensory evaluations are critical to the determination of food quality and for the development and maintenance of high quality standards. It is recommended that sensory evaluations be included in the quality assurance section and results used to document the presence or absence of problems and to assist the contractor and the COR in resolving food quality problems.

Some of the basic requirements for sensory testing should be:

1. All food items should be sampled as specified in the quality assurance section of the military contract before being sent to patients or cafeteria;

P008

ROAST RIBEYE BEEF -- Salt free

Appearance

- 1. Medium brown color with no pink, grey or green tint present.
- Marbling may be evident, but gristle is not evident. No pieces of fat wider than 1/4 inch.

Texture

- Fork tender.
- 2. Easily chewed with no stringiness evident. Moist to the taste.

Flavor

1. Mild characteristic flavor with no old, rancid or off flavors present.

Temperature

140 - 160°F.

Portion Size

.060 kg.

PEAS/ONIONS

Appearance

- 1. Fairly uniform bright green color; no white or yellow evident. Opaque white onions.
- 2. No discoloration or spoiled pieces.
- 3. Less than 25% of peas wrinkled or shriveled. Intact, plump pieces present.
- 4. Fairly uniform pea size and onion size.

Texture

- 1. Able to be pierced with fork and hold shape. No crispness or mushiness.
- 2. Tender to chew. Juicy, not dry.

Flavor

- 1. Mildly sweet characteristic flavor for both peas and onions.
- 2. No bitter or old flavors.

Temperature

 $130 - 150^{\circ} F.$

Portion Size

90 g.

CARROTS

Appearance

- 1. Bright orange, fairly uniform color. No yellow or other discolorations.
- 2. Fairly uniform cubed shape.
- 3. No foreign matter present.

Texture

- 1. Juicy, not dry. Tender but not crispy, mushy or spongy.
- 2. Fork tender; easily pierced with a fork.

Flavor

1. Characteristic mild sweet flavor, not bitter.

Temperature

130 - 150°F.

Portion Size

.075 kg.

Figure 10. End-item description, University of Kansas Medical Center

PANELIST	PRODUCT			DATE
RATING SCALE		CHARACTERIST	ıcs	
<u>†</u>	APPEARANCE	FLAVOR	TEXTURE/ CONSISTENCY	OVERALL ACCEPTABILITY
7 LIKE EXTREMELY				
6 LIKE VERY MUCH				
S LIKE MODERATELY				
4 NEITHER LIKE NOR DISLIKE				
3 DISLIKE MODERATELY				
2 DISLIKE VERY MUCH				
1 DISLIKE EXTREMELY	1			

VA FORM 10-7983

Figure 11. Sensory evaluation of convenience foods, Veterans Administration Hospital

ROUTE TO: Food Systems Manager

PRODUCT EVALUATION SHEET

Please write the r of the product us	Please write the number which best describes your evaluation of the product using the following rating scale:	describes your ating scale:	evaluation	5 - Very 4 - Good 3 - Fair 2 - Poor 1 - Very	 Very Good (in all reference) Good (enjoyed could eated) Poor (edible, the very Poor (inedible) 	Very Good (in all respects; you know of no improvement) Good (enjoyed it; minor improvement desirable) Fair (could eat it without enthusiasm; improvement needed) Poor (edible, but that is all) Very Poor (inedible)	א of no im ement desir nusiasm; im	provement) able) provement
				RAT	RATINGS			Accentable
Catalog Number	Description	Packing	Appearance	Flavor	Texture	Consistency	Aroma	Yes or No
		1						
Name:			-	would like fur	ther informatio	I would like further information on the food.		
Title:				would like to	I would like to place an order.			
Hospital:								
Š	Comments:							

Figure 12. Product evaluation sheet, Bethany Medical Center

- Cooks should be included in some aspects of sampling to be aware of product quality desired and obtained;
- 3. Formal sensory panels including 10 to 12 panelists from various areas of the hospital including nonfood areas should be conducted;
 - Use of end product descriptions should be encouraged for objective evaluations;
- 5. Results from sensory panels should be summarized and discussed with cooks and management personnel.

Test Tray Assessments. Many of the hospitals conducted assessment of test or "dummy" trays sent to patient floors. The number and frequency of this assessment varied from one tray once a week to 10 trays at irregular intervals. In most instances, tray evaluations were done on the patient floors, but a few brought the trays back to the production area. The hospitals operated by food service contractors relied heavily on test tray assessment as a means for evaluating quality and temperature of each item as it would appear before the patient. The tray assessments were conducted by different personnel in different hospitals, but most commonly involved a clinical or production dietitian, and sometimes a nondietary employee such as a nurse or doctor. The trays were usually assessed for appearance, accuracy, and cleanliness, and for temperature, flavor, and texture of the food. Figure 13 is an evaluation form used by the West Jersey Hospital. Figure 14 shows the evaluation form and Figure 15 the corrective action plan used by Saga Corp. Figure 16 shows the individual evaluation form used by ARA and Figure 17 their summary of four individual tray assessments. Test tray examinations are a valuable quality measurement tool when they are carefully and objectively performed, when results are related back to production employees and when follow-up action is taken. It is recommended that the test tray assessments be incorporated in the quality measurement plan to be performed by the dietitians and/or the COR.

Patient Acceptability Ratings. Patient acceptability ratings are the final assessment of whether the food being produced and served satisfies the patient. Most hospitals used a questionnaire to determine patient acceptability. Most commonly the ratings were conducted monthly although some were done quarterly, semi-annually, or yearly. Results were often sent not only to food service management personnel but to hospital administration personnel. Samples of patient questionnaires were collected from most hospitals and although designs varied considerably, the types of questions asked were usually similar. Opinions on food temperature, variety, flavor, and appearance of food and courtesy of servers were collected. Respondents usually were asked to rate these categories as very good, good, fair, or poor. Although several hospitals would relate their results as "85%" acceptability, the basis considered acceptable varied and no valid comparison of patient acceptability was possible in this survey.

Figure 18 is a patient acceptability rating form used by the University of Wisconsin Medical Center. Figures 19 and 20 show a SAGA and Custom Management Corp. form, Figure 21 shows a detailed questionnaire used annually by the West Jersey Hospital and Figure 22 a briefer one used monthly.

DATE O I S Unsatisfactory Comments for Unsatisfactory Ratings Texture S | U DAY For additional comments, use reverse side PROD. REP. DIET. REP. Taste S ⊢ ∪ TIME Satisfactory Appearance S | U ш # S MENU z Total Ratings: \supset SIGNATURES: MGT. REP. တ WEST JERSEY HOSPITAL
Department of Food Service & Dietetics
Food Quality Control and Taste Test Panel Ref Time/Temp. Bedside SPECIAL ⊃ Appearance S | U S Serving Time/Temp. DINNER Accuracy S | U NON PATIENT Management Rep. Management Rep. Management Rep. Management Rep. Management Rep. Panel Member Production Rep. Production Rep. Production Rep. Production Rep. Production Rep. Dietetic Rep. Dietetic Rep. Dietetic Rep. Dietetic Rep. Dietetic Rep. Signature (Dietetic Rep.): LUNCH Special Diets (5) Food Item Select 5 BREAKFAST **PATIENT** Ref. Ref. Ċ ക് ပ ä ü اق II.

The second secon

Figure 13. Food quality control and taste test panel, West Jersey Hospital

QUALITY ASSESSMENT OF A PATIENT'S TRAY

				form)
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	İ		1	2
			<u> </u>	menu
				Staple copy of actual menu to this form)
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				Adoo
				(Staple
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Sent to:		;; \$	Ö	

1			¥ 	HOT FOOD				ŏ	COLD FOOD		
	Menu Item	Soup	Entree	Pot.	Veg.	Hot Bev.	Salad	Dessert*	Fruit	Butter	Cold Bev.
	Temp. standard on serving line	170°	160°	150°	160°	170°	Cool Crisp	Cool/ Firm	Cool	Firm	45°
ej j	. On serving line										
2.	Temp. standard of food on tray	150° – 170°	130° – 160°	130° – 150°	120° – 160°	150°– 170°	Cool Crisp	Cool/ Firm	Cool	Firm	45° – 50°
rö											
က်	Portion size										
4	Appearance of food										
Ġ	Garnish & Decoration										
60	Taste & Aroma										
7.	Missing Items										
∞		anliness: DISHES	ES TRAY	>.	FLATWARE		TRAY COVER GLASSWARE	R SWARE		PLATE COVER GARNISH	ER
တ်	PERTINENT ITEMS: a. Time food temps. are taken in kitchen b. Time cart leaves kitchen:	are taken tchen:	in kitchen:			نه ت	Time tray	tray passing begins: test tray is delivered	5	patient (or test area)	area):
0	ر. 0 ک	n floor:									
=		VE ECTIONS	≿	GOOD Attach and complete	GOOI lete Action	GOOD Action Plan.	FAIR		POOR	m	
8	Hospital Administration Food Service Director District Manager					Evaluation	Evaluation Team Signatures:	gnatures:			

*Temperature Standard for a Potentially Hazardous Dessert is 45°

Figure 14. Quality assessment of a patient's tray, Providence Hospital, Saga Corp.

	CORRECTIVE ACTION PLAN		Account:	
			Date:	
Discrepancy	Corrective Action	Ву Whот	Target Date	Completed Date
Signature:	Chief Distition		Food Service Manager	Aanager
FOOD SELVICE LITECTOR	כוופי בופרוושו			

Figure 15. Corrective action plan, Providence Hospital, Saga Corp.

INDIVIDUAL EVALUATION SHEET

(Please underline or circle appropriately) I. COMPLETENESS YES NO II. APPEARANCE 1. Attractive Unattractive or Wet with spills 2. Clean & Dry or 3. Well arranged Scrambled and cluttered or III. TASTE If modified diet, therapeutically correct (without salt, sugar and/or fat as dictated by diet or incorrect) IV. TEMPERATURE HOT FOOD HOT COOL or COLD FOOD COLD WARM or V. PORTION SIZE SUITABLE TOO LARGE TOO SMALL VI. OVERALL EVALUATION EXCELLENT GOOD FAIR POOR

Figure 16. Individual evaluation sheet, ARA Corp.

PATIENT TEST TRAY EVALUATION

HOSPITAL			ROOM #
DATE			
MEAL: (Circle one) BREAKFAST	LUNCH		DINNER
DIET: REGULAR	THERAF	PEUTIC (Specify)
APPEARANCE OF TRAY:		COMPL	ETE: YES NO
MENU ITEM:	TEMP.		
APPETIZER			SUMMARY INDIVIDUAL EVALUATION SHEETS
SOUP		1.	COMPLETENESS
ENTREE		2.	APPEARANCE
GARNISH: YES NO		3.	TASTE
POTATO/SUB		4.	TEMPERATURE
VEGETABLE			PORTION SIZE
SALAD		6.	
GARNISH: YES NO		0.	OVENALL
DESSERT			
BEVERAGE: HOT			
COLD			
OVERALL EVALUATION (Circle one)			
EXCELLENT GOOD FAIR	POOR		
COMMENTS:			
HOSPITAL STAFF ASSISTING WITH EVA	ALUATION (Na	ame and I	Position)
1	 		
2		·	
3			
POLICY #30.40.02			Director of Food Service

Figure 17. Patient test tray evaluation, summary form, ARA Corp.

UNIVERSITY OF WISCONSIN HOSPITAL & CLINICS FOOD SERVICE DEPARTMENT PATIENT QUESTIONNAIRE

THE FOOD SERVICE DEPARTMENT IS INTERESTED IN YOUR COMMENTS ABOUT
MEAL SERVICE IN THE HOSPITAL. YOUR COOPERATION IN COMPLETING THIS
QUESTIONNAIRE WILL BE MOST HELPFUL AND APPRECIATED. KEEP THE COMPLETED
FORM WITH YOUR MENU AND A DIETITIAN OR A DIET CLERK WILL PICK IT UP AT
11:30 A.M. THANK YOU.

				DA	TE:			
	NAME		RC	OOM NO.	UNIT			
	DID A DIETITIAN OR DIET CLERK VISIT YOU? YES NO							
	ARF YOU ON A MODIFIED DIET? YES NO NAME OF DIET IF YOU ARE ON A MODIFIED DIET, HAS IT BEEN EXPLAINED TO YOU BY A DIETITIAN? YES NO							
FOR EACH TOPIC, CHECK (X) THE PHRASE THAT BEST DESCRIBES YOUR OPINION OF THAT ASPECT OF FOOD SERVICE. PLEASE FEEL FREE TO MAKE ANY ADDITIONAL COMMENTS IN THE SECTION BELOW:								
		GOOD	FAIR	POOR	COMMENTS			
	TRAY APPEARANCE							
	QUALITY OF FOOD							
	FLAVOR OF FOOD							
	HOT FOOD TEMPERATURE							
	COLD FOOD TEMPERATURE							
	PORTION SIZES							
	MENU VARIETY							
	GENERAL COMMENTS:							
								
_				· · · · · · · · · · · · · · · · · · ·				

Figure 18. Patient questionnaire, University of Wisconsin Hospital & Clinics

WHITE - GENERAL

UWH: 3423 I.D. 028

PATIENT SATISFACTION SURVEY

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

In completing this questionnaire, be sure to circle clearly the appropriate numbers. Erase completely any circles you wish to change.

We are interested in learning your general opinions toward each of the following food service topics as they apply to the present food service here. For each topic circle one number to indicate the phrase that best describes your opinion of that aspect of the food service.

	Very Good	Good	Fair	Poor	Very Poor
Temperature of Food	1	2	3	4	5
Variety of Food	1	2	3	4	5
Appearance of Food	1	2	3	4	5
Salads	1	2	3	4	5
Desserts	1	2	3	4	5
Main Dish	1	2	3	4	5
Cleanliness of dishes, silverware	1	2	3	4	5
Completeness and accuracy of tray	1	2	3	4	5
Quantity served (portion size)	1	2	3	4	5
Arrangement of tray	1	2	3	4	5
Overall food service	1	2	3	4	5

If there are any other aspects not mentioned above that are important to you, list them below and rate each one as you did above.

Very Good	Good	Fair	Poor	Very Poer
 1	2	3	4	5
 1	2	3	4	5
1	2	3	4	5

Thank you

Figure 19. Patient satisfaction survey, Providence Hospital, Saga Corp.

Help keep us on our Toes...

As your Dining Services Team, our aim is to offer you meals which are nutritionally sound, carefully prepared, attractive, varied and enjoyable.

To make our best possible effort toward attaining and maintaining that goal, we need your help. We need to be sure about the things you feel we're doing right. More importantly, we need to know if there are any areas where we may be "falling down" rather than "rising up" to your expectations.

Without knowing what you think, we're really "up a tree." Won't you please take a few moments of your time to help us keep "on our toes?" We really would appreciate it if you would respond candidly and thoughtfully to our survey.



Please place a checkmark under each rating which best describes your level of satisfaction.

	Very Good	Good	Fair	Poor
Menu Variety				
Portion Size				
Attractiveness of Food				
Flavor of Food				
Hot Food Temperature				
Cold Food Temperature				
Cleanliness of Dinnerware & Utensils				
Promptness of Service	., ., .,			
Courtesy of Service				
Overall Service				

- Which food items do you enjoy the most?
- Which food items do you enjoy the least?
- List any specific item(s) which you would like to see added to our menu selections:
- Which meal do you eat most frequently in the cafeteria?
- Please feel free to make additional comments or suggestions concerning any aspect of the Food Service Program.

Thank you for taking time to complete this questionnaire. Have a nice day!

Your Dining Service Team

Figure 20. Patient satisfaction form, Custom Management Corp.

WEST JERSEY HOSPITAL

SEE PAGE -2-

Northern Division Camden, NJ 08104 Southern Division Berlin, NJ 08009 Voorhees, NJ 08043 MEAL - B L D Eastern Division DATE DIETARY - QUALITY CONTROL SURVEY MENU # ROOM DIET NAME THE DIET 1. Did Doctor prescribe a special diet? Yes No 2. What Diet are you on? Describe: 3. How long? 4. Did Doctor explain diet limitations? 5. Comments on the Diet? THE TRAY Attractive? Unattractive? 1. Do you find it 2. What is your opinion of Disposable Ware: No objection Object 3. Comments: THE MENU 1. Are you satisfied with the menu? 2. Are there enough selections? 3. Within the restrictions imposed by your diet, do you feel that the selectivity is varied enough? 4. Comments:

41

Figure 21. Dietary - quality control survey. West Jersey Hospital

PAGE -2- DIETARY QUALITY CONTROL SURVEY THE FOOD - PORTION SIZE

1. Are the portions	Too Sr	nall	Too	Large	Adequate
QUALIT	ΓY				
1. Are the Entrees	Under co	oked	Over	cooked	Adequate
2. Are the Vegetables	Under co	oked	Over	cooked	Adequate
3. Are the Cold Foods	Good		Poor		Adequate
4. Are the Beverages	Good		Poor		Adequate
Comments:					
	· · · · · · · · · · · · · · · · · · ·				
THE FOOD - TASTE					
Entree:	Good	Poor		Adequa	ate
Vegetables:	Good	Poor		Adequa	ate
Cold Foods:	Good	Poor		Adequa	ate
Beverages:	Good	Poor		Adequa	ate
Comments:					
APPEAF	RANCE				
Entree:	Attractive			Unattractive	
Vegetables:	Attractive			Unattractive	
Cold Foods:	Attractive			Unattractive	
Beverages:	Attractive			Unattractive	
Comments:					
· · · · · · · · · · · · · · · · · · ·					
				*	

Figure 21. (continued)

SEE PAGE -3-

PAGE -3- DIETARY QUALITY CONTROL SURVEY

FOOD TEMPERATURE

Hot Entrees:	Hot	Warm	Cold						
Hot Vegetable:	Hot	Warm	Cold						
Hot Beverage:	Hot	Warm	Cold						
Cold Foods:	Cold	Warm							
Cold Beverages:	Cold	Warm							
Comments:									
1. Did you receive every	thing ordered o	on the tray? Yes	No						
2. Missing:									
Comments:									
SERVICE									
On Time?		Courteous?							
General Opinion of the	On Time? Courteous? General Opinion of the Food Service:								
Suggestions to improve	service:								

Figure 21. (continued)

Dietary Patient Survey

Note: Before Patients f	ill in this su	rvey Hosp	oital Staff	should fil	l in this :	section:				
Meal				Date				19		
		For Pa	itients Eal	ing Norma	ıl Food					
First may we have some perso	nal information	on please	:							
		male female	•		15 - 25 25 - 40 40 - 60 over 60					
	exceptionally bad	_			some who				•	exceptionally good
				///				_		
Please answer the following questions by marking the appropriate box.			3		5		0,			10
. How was your tray delivered to you?										
How well did the food on your tray match what you ordered?										
. How attractive was the tray and food to look at?										
. How was the temperature of the hot food and beverages?			· · · · · · · · · · · · · · · · · · ·							
. How was the temperature of the cold foods and beverages?									<u> </u>	
. How fresh were the fresh foods and beverages?										
. How satisfactory were the sizes of the helpings of food and beverages?										
ease give comments that might help to	improve serv	vice .								
	. 									
						·				
CM Form D10									TH	MNK YOU

Figure 22. Dietary patient survey, West Jersey Hospital

Other tools used for determining the patient's attitude towards the food served included interviews by clinical dietitians and dismissal questionnaires. The direct interview was felt by many to be the most informative. Figure 23 is a patient visitation form used by Seiler's Corp. Dismissal questionnaires used in most hospitals had a relatively low response rate and many felt that only unsatisfied patients were apt to respond.

Patient acceptability studies in hospital feeding have been conducted by NLABS personnel for various projects. The most comprehensive is one reported by Maller, Dubose and Cardello in Consumer Opinions of Hospital Food and Food Service. It is suggested that the survey forms (Appendixes A, B and C) be adopted for use in assessing patient acceptability approximately three months before and three months after the food service contractor assumes the food service responsibilities. This approach will allow for a comparative basis to judge patient acceptability under military and civilian management. A less detailed questionnaire could also be used before and after the contractor assumes control. Summaries of results of both surveys should be made available to the contractor, the contracting officer, and the clinical dietetic staff. Patient interviews should also be conducted regularly, results summarized, and follow-up procedures developed.

Cafeteria Acceptability Ratings. Less emphasis was placed on cafeteria acceptability ratings than on patient ratings. Many hospitals reported than an increase or decrease in sales was their primary source of information relative to the acceptability information regarding food and service. Some hospitals periodically left comment cards near the cash register so those desiring to could write in comments. Some used a suggestion box; a few conducted surveys monthly or quarterly. Figures 24 to 27 are samples of such questionnaires. In some hospitals, a dietitian would ask a client if he or she would like to cooperate in an evaluation, and if agreed to, the client would evaluate a free meal. The dietitian would then sit with the patron and conduct a tray assessment much like those conducted on test trays on the floors. In the military hospital feeding program, cafeteria acceptability ratings are of special importance not only to insure satisfied employees, but also because of the many ambulatory patients. It is recommended that questionnaires used in Consumer Opinions of Hospital Food and Food Service as adapted (Appendix A, B, and C) be used three months before and again three months after a food service production at any installation. It is recommended that the staff questionnaires used in Consumer Opinions of Hospital Food and Food Service as adapted (Appendix D) be used before and after a food service contractor assumes food service production at any installation.

²O. Maller, C.N. DuBose, and A.V. Cardello. Opinions of Food Service at Military Hospitals. J. Am. Diet. Assoc., 236–242, 1980.

Date	e	1	1 _

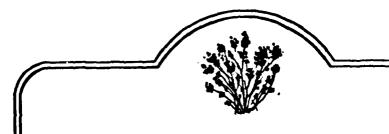
SPEED

PATIENT VISITATION REPORT

ATIENT CONTACT		EXC	ELLENT — E	GOOD G	FAIR — F	POOR — F
NAME	ROOM #	TASTE	TEMP.	APPEAR.	SIZE	DIET
			i			
			1			
			 			
						 -
_						
ADDITIONAL PATIEN	NT COMMENTS (Indicate Nam	e):			
						<u></u>
						·
						
				Visitation		
				by		
ACTION:						
			4	Dietitian		
			eviewed and	Distition		

FORM NO. 20-58 11/78 60M

Figure 23. Patient visitation report, Seiler's Corp.



MAY WE HAVE YOUR OPINION?

THE FOOD SERVICE STAFF IS HERE TO SERVE YOU

You can help us b	y answering	the following questions:	
What meals do yo	ou normally o	eat here?	
☐ Breakfast □	1 Lunch	☐ Dinner	
□ Yes □ No Do	o you enjoy y	your meals here?	
☐ Yes ☐ No Is t	there enough	r variety in the menus?	
□ Yes □ No Is !	food served	at a suitable temperature?	
Is food served:			
☐ Yes Attractively	, [☐ Yes Courteously	☐ Yes Fast Enough
□ No	ε	⊇ No	□ No
We would appreci	ate your add	ditional comments and sug	gestions.
			
THANK YOU			
450-304			41981 ARA HOSPITAL FOOD MANAGEMENT

Figure 24. Cafeteria comment card, ARA



CM-409

The aim of the Dietary Department is to offer you meals which are nutritionally sound, carefully prepared, varied and enjoyable! To make our best possible effort toward attaining and maintaining that goal, we need your help!

Won't you please take a few moments to help us keep "on our toes?" Without knowing what you think, we're really "up a tree."

Please place a checkmark under each rating which best describes your level of satisfaction.

	Very Good	Good	Fair	Poor
Menu Variety				
Portion Size				
Attractiveness of Food				
Flavor of Food				
Hot Food Temperature				
Cold Food Temperature			·	
Overall Service				



• Which food item(s) did you enjoy the most?

• Which food item(s) did you enjoy the least?

Did you receive all your menu selections at each meal?
 ☐ Yes
 ☐ No

 Have you been visited by a Dietitian or Representative of the Dietary Department?
 Yes
 No

 What type of diet have you been following during your hospital stay?

 How would you rate your appetite during your hospital stay?

☐ Good ☐ Fair ☐ Poor

 Please feel free to make additional comments or suggestions concerning any aspect of the Food Service Program. Use back page if necessary.

Thank you for taking time to complete this questionnaire. Have a nice day!

Your Dietary Staff

Figure 25. Cafeteria comment card, Custom Management Corp.

EMPLOYEE SATISFACTION SURVEY

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

In completing this questionnaire, be sure to circle clearly the appropriate numbers. Erase completely any circles you wish to change.

We are interested in learning your general opinions toward each of the following food service topics as they apply to the present food service here. For each topic *circle one number* to indicate the phrase that best describes your opinion of that aspect of the food service.

	Very Good	Good	Fair	Poor	Very Poor
Temperature of Food	1	2	3	4	5
Variety of Food	1	2	3	4	5
Appearance of Food	1	2	3	4	5
Salads	1	2	3	4	5
Desserts	1	2	3	4	5
Main Dish	1	2	3	4	5
Cleanliness of dishes, silverware	1	2	3	4	5
Completeness and accuracy of tray	1	2	3	4	5
Quantity served (portion size)	1	2	3	4	5
Arrangement of tray	1	2	3	4	5
Overall food service	1	2	3	4	5

If there are any other aspects not mentioned above that are important to you, list them below and rate each one as you did above.

Very Good	Good	Fair	.'oor	Very Poor
 1	2	3	4	5
1	2	3	4	5
1	2	3	4	5

Figure 26. Employee satisfaction survey, Portsmouth Hospital, Saga Corp.

Thank you

FOOD PREFERENCE SURVEY

Hospital Division 2

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

As you complete the questionnaire, be sure to circle clearly the appropriate numbers. Erase entirely any circles you wish to change.

We are interested in learning how often the various items listed on this form should be included in our menus. For each item, CIRCLE ONE NUMBER that indicates the words that best describe how frequently you would like that item served.

To assist you in choosing the words which best describe how frequently you would like to have a particular item served, the following definitions have been added:

very often	- served once a week
often	- served two or three times a month
occasionally	- served once a month
seldom	- served once every two months
rarely	- served once every three or four months

In addition, please indicate your sex by circling the appropriate name before starting on the actual survey.

	MA	MALE			
LUNCHEON ENTREES	Very Often	Often	Occasionally	Seldom	Rarely
Bacon, lettuce, tomato sandwich	1	2	3	4	5
Meat loaf	1	2	3	4	5
Fruit salad plate	1	2	3	4	5
Grilled cheeseburger	1	2	3	4	5
Beef stew	1	2	3	4	5
Baked lasagna	1	2	3	4	5
Hot roast beef sandwich	1	2	3	4	5
Vegetable plate	1	2	3	4	5
Baked macaroni & cheese	1	2	3	4	5
Cold meat plate	1	2	3	4	5
Julienne salad bowl	1	2	3	4	5

Figure 26. (continued)

LUNCHEON ENTREES (continued)	Very Often	Often	Occasionally	Seldom	Rarely
Beef or chicken turnover	1	2	3	4	5
Hot dogs & baked beans	1	2	3	4	5
Fritters & sausage links or bacon	1	2	3	4	5
Barbecued beef sandwich	1	2	3	4	5
Egg & tuna salad sandwiches	1	2	3	4	5
Beef & noodle casserole	1	2	3	4	5
Grilled ham & cheese sandwich	1	2	3	4	5
Spaghetti & meat sauce	1	2	3	4	5
Grilled hamburger	1	2	3	4	5
Hot turkey sandwich	1	2	3	4	5
Swedish meatballs	1	2	3	4	5
Stuffed green pepper	1	2	3	4	5
Chicken pot pie	1	2	3	4	5
Corned beef hash	1	2	3	4	5
Chow Mein	1	2	3	4	5
Gourmet casserole	1	2	3	4	5
Spanish rice	1	2	3	4	5
Spanish macaroni	1	2	3	4	5
Sheperd's pie	1	2	3	4	5
Tuna noodle casserole	1	2	3	4	5
Fish stick sandwich	1	2	3	4	5
Fish 'n chips	1	2	3	4	5
Cream chipped beef	1	2	3	4	5
Beef biscuit roll	1	2	3	4	5
Creamed chicken	1	2	3	4	5
Welsh rabbit	1	2	3	4	5
LUNCHEON DESSERTS					
Frosted cupcake	1	2	3	4	5
Apple crisp	1	2	3	4	5
Chilled pear halves	1	2	3	4	5
Chocolate brownies	1	2	3	4	5
Ice cream	1	2	3	4	5
Gingerbread/Whipped cream	1	2	3	4	5
Oatmeal cookies	1	2	3	4	5
Chocolate pudding	1	2	3	4	5
Applesauce bars	1	2	3	4	5

Figure 26. (continued)

LUNCHEON DESSERTS (continued)	Very Often	Often	Occasionally	Seldom	Rarely
Fresh fruit cup	1	2	3	4	5
Bread pudding	1	2	3	4	5
Cake square with icing	1	2	3	4	5
Apple brown betty	1	2	3	4	5
Sherbet	1	2	3	4	5
Fresh fruit	1	2	3	4	5
Chocolate chip cookies	1	2	3	4	5
Whipped fruited gelatin	1	2	3	4	5
Gelatin cubes/W lipped cream	1	2	3	4	5
Strawberry crunch	1	2	3	4	5
Peanut butter brownies	1	2	3	4	5
Peach slices	1	2	3	4	5

Figure 26. (continued)

Cafeteria Customer Survey

				 -				· · · · · · · · · · · · · · · · · · ·	 M M	
First may we have so	om e persono	1 informati Sex	•	: le aale	Age	15 - 25 - 40 -	40 60			
	e: —	xceptional bad	ly —				mewhere between		-	good
answer the following quiking the appropriate bo:				3		(i) 5	6	<u></u>	, (i)	20
was the food arranged counter?	on									
w was the check-out?				<u> </u>				-	 	
was the service for a stions asked or help requ										
w was the temperature of d and beverages?	the hot									
v was the temperature of d and beverages?	the cold									
v fresh were the fresh fo erages?	od and									
w satisfactory were the helpings of food and be										
give comments that mig	hr help to	improve s	ervice.							

Figure 27. Cafeteria customer survey, West Jersey Heepital

CONCLUSIONS

Many methods of monitoring quality were noted in the study that will be useful for the measuring of quality in military hospital food service contract situations. There are three basic approaches to quality assurance in the nonmilitary hospitals:

- 1. A fixed schedule of quality assurance audits;
- 2. Audits on an as-needed basis;
- 3. No structured quality assurance schedule.

The food service contract operators ger, arally had a fixed schedule of audits; internal audits were frequent and outside audits by district food service managers were conducted once or twice a year. In those hospitals with irregular audits, the audits were often conducted on a project or "as-needed" basis. If a problem area was noticed, an audit was conducted to determine and document the cause, corrective action would be recommended, and follow-up checks made. In many hospitals with few structured quality assurance procedures, effective quality was obtained by good supervisory and managerial practices. Quality assurance audits do not necessarily result in high quality food and food service, unless there is a commitment by management to take follow-up action.

RECOMMENDATIONS

The following quality assurance parameters are recommended for measuring food service quality at military hospitals operating under a commercial/industrial type food service contract.

I. Acceptability Ratings

A. Patient acceptability

The patient is the final arbiter of quality in a patient feeding situation. The military has background data on military hospital feeding obtained from the work of Maller, DuBose, and Cardello performed by NLABS at five military hospitals. The adaptation of the survey forms used in that study should be used to assess patient acceptability under the hospital food service contract (Appendix A).

B. Cafeteria acceptability

Just as the bed patient is the final judge of foods served in the rooms, cafeteria patrons, both employees and ambulatory patients, are the consumers and final judges of the quality of cafeteria food. Again, an adaptation of the forms used in the Maller study should be a basis for cafeteria patient food acceptability. Appendix B shows survey forms for nonpatient cafeteria patrons. The survey questionnaire in Appendix A is also designed to be used by ambulatory patients eating in the cafeteria.

II. Test Tray Evaluations

Test trays/dummy trays allow for the evaluations of typical meals as they would reach the patient. The trays should be sent to the floors on a random basis and evaluated for:

- 1. Food temperature;
- 2. General appearance of tray;
- 3. Portion size;
- 4. Flavor;
- Texture;
- 6. Tray accuracy;
- 7. Tray food arrangement;
- Completeness.

It is recommended that three people be on the test panel making the test tray assessments. These should include the COR, the contractor's manager or supervisor, and one other professional person not directly aligned with either the contractor or the COR. A test tray evaluation form developed for this purpose is included in Appendix F.

III. Sensory Evaluation

A. Informal

The informal tasting by the cooks of the range of food items prepared should be encouraged and each food item should be tasted before portioning as specified in the contract.

B. Formal

A sensory panel made up of 8 to 12 members including technical and nontechnical participants should be used to evaluate specific items. This panel should function on a regular or irregular basis depending on the size and system of the hospital or on the number and type of food problems to be resolved. The sensory panel should be used to evaluate items that are sources of serious complaints from tray assessments and acceptability results and other feedback (such as excessive waste) from consumers, clinical dietitians, production staff members, the contractor or his employees, and other hospital staff members. A form should be developed for these sensory evaluations and procedures to evaluate quickly, identify, and resolve problems. Care must be taken in the selection of panel members to insure a broad representation of participants and avoid bias towards or against the contractor. Appendix G contains a form developed for these sensory analyses.

IV. Objective Measurements

Although subjective/objective testing of food quality is necessary as described above, the development of reliable objective testing methods should be a goal of any quality assurance

program. Thus, monitoring of product temperatures, use of end product descriptions, weighing of portion sizes, determinations of plate waste, and other determinations that can provide objective quality measurements should be investigated and incorporated into the quality assurance plan.

The results of the quality assurance evaluation must be used as a tool for monitoring the contract operation results. If quality measurements indicate that high-quality food is being served, no further action is needed. If, however, the measurements show food quality below that of other military hospitals or below that of the quality that existed prior to the contract conversion, the reasons for the lower quality must be determined and resolved.

Action Plan. The Inspection and Acceptance (Section E) of the Hospital Food Service Contract states the Government's requirements and standards necessary for the contractor to produce acceptable food quality to meet military hospital requirements. This Section describes the quality assurance methods that the Government will use to evaluate the contractor's performance. This document, however, does not provide for a method that will evaluate the results of his performance according to the quality and acceptability of the food on the consumer's plate or the patient's tray.

A standard format and methodology will be developed for use by the COR to measure quality parameters of food and food service. These will include methods and frequency of consumer acceptance appraisals and for sensory evaluation techniques. A prototype format will be developed and tested. Because of the importance of being able to assess quality parameters under contract feeding with in-house operations prior to contractor conversion, it is recommended that identical quality assessments be made at each hospital prior to conversion and at quarterly intervals following conversion to a contractor-operated activity. Summaries of results and comments of both the pre and post start of contract surveys should be made available to the contractor, the contracting officer and the clinical dietetic staff.

After initial testing of the food acceptability and quality methodology is performed, the quality assurance section (Section E) of the US Army Medical Services Contract will be reviewed to insure that areas of food production and food service necessary to provide quality food are adequately addressed.

APPENDIXES

- A. Military Hospital Food Service Survey (Ward)
- B. Military Hospital Food Service Survey (Staff)
- C. Military Hospital Food Service Survey (Ambulatory)
- D. Patient Tray Evaluation
- E. Sensory Evaluation

APPENDIX A

MILITARY HOSPITAL FOOD SERVICE SURVEY (Ward)

U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

MPLE:	it your a	ge is 24, m	ark box 2			
<u>.</u>	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	18 - 25	26 - 50 3	<u>51 - 65</u> 4	Over 65 5	1 2 3 4 5
What	is your cu	rrent status	?			
2) D 3) R 4) D	ependent (etired mili ependent (of military tary person		on		1 2 3 4 5
			· 			
Age?						
Under 1	18 18- 2	-25 <u>26-5</u>	51-65	Over 65 5		1 2 3 4 5
Sex?						
Male 1	Female 2					1 2
How r	nany days	have you	eaten meals	at this hos	pital?	
1-3 d	ays 4—	6 days 7- 2	13 days 14	-30 days 4	Over 30 day 5	1 2 3 4 5
What	s your cu	rrent diet?				
Regula	r <u>Sp</u>	ecial or Mo	dified			
1		2				
	What 1) M 2) D 3) R 4) D 5) O Age? Under 1 Sex? Male 1 How n 1-3 d 1	Under 18 1 What is your cu 1) Military per 2) Dependent 3) Retired mili 4) Dependent 5) Other Age? Under 18 18- 1 2 Sex? Male Female 1 2 How many days 1-3 days 4- 1 What is your cu	Under 18 18 - 25 1 2 What is your current status: 1) Military person 2) Dependent of military 3) Retired military person 4) Dependent of retired m 5) Other Age? Under 18 18-25 26-50 1 2 3 Sex? Male Female 1 2 How many days have you estated the second of the se	Under 18 18 - 25 26 - 50 1 2 3 What is your current status? 1) Military person 2) Dependent of military person 3) Retired military person 4) Dependent of retired military perso 5) Other Age? Under 18 18-25 26-50 51-65 1 2 3 4 Sex? Male Female 1 2 How many days have you eaten meals 1-3 days 4-6 days 7-13 days 14 1 2 3 What is your current diet?	What is your current status? 1) Military person 2) Dependent of military person 3) Retired military person 4) Dependent of retired military person 5) Other Age? Under 18 18-25 26-50 51-65 Over 65	Under 18 18 - 25 26 - 50 51 - 65 Over 65 1 2 3 4 5 What is your current status? 1) Military person 2) Dependent of military person 3) Retired military person 4) Dependent of retired military person 5) Other Age? Under 18 18-25 26-50 51-65 Over 65 1 2 3 4 5 Sex? Male Female 1 2 How many days have you eaten meals at this hospital? 1-3 days 4-6 days 7-13 days 14-30 days Over 30 day 1 2 3 4 5

^{*}This survey form is a modified version of the questionnaire "Opinions of Food Service at Military Hospitals" (Maller, Dubose and Cardello, J. Amer. Diet. Assoc., 1980, 76, 236-242).

6.	Do you ur	nderstand you	r diet?					
	$\frac{\text{Yes}}{1}$ $\frac{\text{No}}{2}$						1 2	
	1 2						مُث	
7.	Which mea	l did you jus	t finish eatir	ng?				
	Breakfast	Mid-day n	neal <u>Eve</u>	ening meal				
	1	2		3			1 2	3
8.	How much	of your mea	al did you e	at?			 	
	None S	ome Most	All					
	1	2 3	4				1 2	3 4
9.	How do ye	ou feel about	the courtes	y and cheerfo	ulness of the	people serv	ing your fo	ood?
				Neither				
	Very	Mod	erately	Dissatisfied nor	Moderately	Very		
	Dissatisfic		atisfied	Satisfied	Satisfied	Satistied		
	1		2	3	4	5	1 2	3 4 5
	Indicate yo	our opinion o	f the meal y	ou have just	finished by	responding	to the follo	owing items.
0.	Appearance of Food	•		Neith Attrac				
	Served	Very	Moderate	ely nor	Mo	derately	Very	
		Attractive 5	Attractiv	ve Unattra	ictive Una	ttractive 2	Unattracti 1	<u>ve</u>
		3	•	3		2	•	2 2 1
							5 4	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$
1.	Aroma of Food			Neith Pleasa				
	1 000	Very	Moderately	nor	Mo	derately	Very	
		Unpleasant	Unpleasant 2	Unplea:	sant Pl	easant 4	Pleasant 5	•
		'	2	3		4	5	
							1 2	3 4 5
2.				Neith			-	
	of Items to Select		Moderately	Larg nor		derately		
		Too Large	Large	Sma	<u> </u>		Too Small	
		5	4	3		2	1	
							5 4	3 2 1
		····						

3.	Seasoning of Food	Too Bland 1	Moderately Bland 2	Just Right 3	Moderate Spicy 4	Too Spicy 5 1	2 3 4 5
4,	Size of	·	Moderately	Just	Moderate		
	Food	Too Large	Large	Right	Small 2	Too Small	
	Portions	5	4	3	2	•	
						5	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$
5.	Cleanliness		Moderately		Moderately		
	of Dishes	Very Clean	Clean	Clean	Dirty	Very Dirty	
	Silverware	5	4	3	2	1 5	4 3 2 1
	,, u, ++u16	•	•				
6.	of Dishes,				Neither Attractive	BB==1	Very
	Silverware	Very	Modei re Unattr		nor Unattractive	Moderately Attractive	Attractive
	and Tray	<u>Unattractiv</u> 1		2	3	4	5
						1	2 3 4 5
17.	Thoroughne				Neither		
	of Cooking	3			vercooked	Moderately	Too
	Vegetables	Too Overcook	_	rately ooked Un	nor idercooked	Undercooked	Undercooked
		5	Overce		3	2	1
		-				_5 _	4 3 2 1
18.	Tenderness			Neith			
	of Meat		Moderately	Toug not		rately	
	Т	oo Tough	Tough			nder Too Te	nder
	<u> </u>	1	Tough 2	Tend 3		4 5	
							2 3 4 5
19.	Were your	hot food iter	ns the temper	ature you	like them wh	en you ate them	17
	Yes No						_
	1 2					1	2
							4-4

20.	Were your cold food items the temper	rature you like them when you ate them?
	Yes No 2	1 2 \
21.	How do you feel right now? Solve of the seed of the s	
22.	What is your opinion of all the meal Neither Good nor Very Good 5 4 3	Bad Very Bad
	5 4 3	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
23.	Did you have enough spoons, forks, Yes No 2	knives, napkins?
24.	If No, what items were you missing:	(You may indicate more than one.) Knife
25.	Did you receive all the food items w	which you ordered?
	<u>Yes</u> <u>No</u> <u>2</u>	1 ²
In c	order to give you an opportunity to make over the following items. Write your su	ce some specific suggestions to improve the food service, please uggestions directly on the questionnaire.
26.	Which food item(s) from today's mea	I did you not finish and/or touch?
	Did not finish	Why did you not eat or finish?
	a	a
	b	b
27.	Please list them below.	ald make your stay in the hospital a more pleasant one?
	8	
	b	

Thank you for your assistance. 62

APPENDIX B

MILITARY HOSPITAL FOOD SERVICE SURVEY (Staff)

U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

Sample:	If your age	is 24, marl	c box "2".				
	<u>Under 18</u>	18 - 25	<u>26 - 50</u> 3	<u>51 - 65</u> 4	Over 65 5	1 2	3 4 5
1. Wha	t is your cur	rent status?					
1) 2) 3) 4)	Doctor Nurse Food service Technician	worker	6) G 7) M	Administrative juest fedic Other		2 3 4 5	6 7 8
2. Age		2 <u>5</u> 26–50	<u>51–65</u> 4	<u>Over 65</u> 5		1 2	3 4 5
3. Sexi						1 2	
	v long have y than 6 mon				3-10 years 4	Over 10 years 5	3 4 5
				·			

^{*}This survey form is a modified version of the questionnaire "Opinions of Food Service at Military Hospitals" (Maller, Dubose and Cardello, J. Amer. Diet. Assoc., 1980, 76, 236—242).

5.	During a	typical week,	how many day	s do you eat	your breakfast in	the hospital dining room (cafeteria)?
	Never	1-2 days	3-4 days 3	5 days	6-7 days	
	1	2	3	4	5	1 2 3 4 5
						
6.	During a (cafeteria		, how many	days do you	eat your mid-da	y meal in the hospital dining room
	Never	1-2 days	3-4 days 3	5 days	6-7 days	
	1	2	3	4	5	1 2 3 4 5
_						
7.	During a (cafeteria		, how many	days do you	eat your evenin	g meal in the hospital dining room
	Never	1-2 days	3-4 days	5 days	6-7 days	
	1	2	3-4 days 3	4	5	1 2 3 4 5
8.	Which m	eal did you j	ust finish eat	ing?		
	Breakfast	Mid-day	meal E	vening meal		
	1		2	vening meal 3		1 2 3
						Η̈́П̈́
9.	How mu	ch of your m	neal did you	eat?		
•		·	•	•		
	None 1	Some Mo	<u> </u>			1 2 2 4
	•	•	,			
n	What is	vour oninion	of all the m	eals you have	e eaten in this	hoenital?
•	· · · · · · · · · · · · · · · · · · ·	your opinion		odis you may	c caten in this	nospital:
			Neither Good			
		_	nor			
	Very Go	od Good	Bad Bad 2	Very Bad		
	5	4	3 2	1		5 4 3 2 1
						
1.	How do	you feel abo	ut the courte	sy and cheer	fulness of the p	people serving your food?
			S	Neither latisfied		
	Very	Moder	•	nor	Moderately	Very
	Satisfied 5	Satis 4		ssatisfied 3	Dissatisfied 2	<u>Dissatisfied</u>
	J	•		3	4	1
						5 4 3 2 1
	·				 -	

Indicate your opinion of the meal you have just finished by responding to the following items. Neither 12. Appearance of Food Attractive Moderately Very Moderately nor Served Very Attractive Unattractive Unattractive Unattractive Attractive 3 2 1 5 Neither 13. Aroma of Pleasant Food Moderately Very Moderately nor Very Pleasant Unpleasant Pleasant Unpleasant Unpleasant 4 5 3 2 Neither 14. Variety of Items Large Moderately to Select Moderately nor Too Small Small Large Small Too Large 2 3 15. Seasoning Moderately Moderately Just of Food Right Spicy Too Spicy Too Bland Bland 3 2 2 3 Just Moderately Moderately 16. Size of Too Small Right Small Food Too Large Large **Portions** 2 3 5 17. How do you feel right now?

18.	Cleanliness of Dishes and Silverware	Very Clean 5	Moderately Clean 4	Clean 3	Moderately Dirty 2	Very Dirty 1	5 4 3	2 1
19.	Attractiveness of Dishes, Silverware and Tray	Very Unattractive 1	Modera Unattra 2		Neither Attractive nor Unattractive	Moderatel Attractive 4		
	•						1 2 3	4 5
20.	Thoroughness of Cooking Vegetables	Too <u>Overcooked</u> 5	Modera Overcoo 4		Neither Overcooked nor Undercooked 3	Moderately Undercooked 2	Too Underco 1 5 4 3	
21.	Tenderness of Meat Too	Tough	floderately Tough 2	T			5 Tender 5 1 2 3	4 5
<u></u> 22.	Were your he	ot food items	the tempera	ture ye	ou like them wh	nen you ate t	hem?	┺╍┺╼┺╼┸╼
	Yes No 2					1	1 2	
23.	•	old food items	the tempera	ature y	ou like them w	hen you ate	them?	
	Yes No 1 2						1 2	

In order to give you an opportunity to make some specific suggestions to improve the food service, please answer the following items. Write your suggestions directly on the questionnaire.

24. What food item(s) from today's meal did you not finish and/or touch?

	Did not finish	Why did you not eat or finish?
	8	a
	b	b
	c	c
25.	What changes in the food service would room? Please list them below.	I make you eat more of your meals at the hospital dining
	a	
	b	
	c	
	d	

Thank you for your assistance.

APPENDIX C

MILITARY HOSPITAL FOOD SERVICE SURVEY (Ambulatory)

U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

SAMPLE: If your age is 24, mark box "	SA	MPLE: If	your	age	is	24.	mark	box	"2
---------------------------------------	----	----------	------	-----	----	-----	------	-----	----

SAMPLI	E: IT your age	is 24, mark	DOX 2			
	Under 18 1	18 - 25	<u>26 – 50</u> 3	<u>51 – 65</u> 4	Over 65 5	1 2 3 4 5
1. Wh	at is your cu	rrent status?				
1)	Military per	son				
2)		of military p	erson			
3)		itary person				
4)	•	of retired mi	litary pers	on		
5)	Other			<u></u>		
2. Age	e?					
Und	der 18 18-	-25 26-50	<u>51–65</u>	Over 65		
	1 2	3	4	5 		1 2 3 4 5
3. Sex	?					
Mai	e Female					
1	2					1 2
4. Hov	w many days	have you ea	ten meals	at this hos	pital?	
1-3	3 days 4-4	6 days 7-13	days 14	-30 days	Over 30 days	
_	1	2	3	4	5	

^{*}This survey form is a modified version of the questionnaire "Opinions of Food Service at Military Hospitals" (Maller, Dubose and Cardello, J. Amer. Diet. Assoc., 1980, 76, 236-242).

Э.	what is your	current dietr						
	Regular	Special or Mod	lified					
	1	2					1 2	
		··						
6.	Which meal d	lid you just fin	ish eating?					
	Breakfast	Mid-day meal	Evening n	neal				
	1	2	3				1 2	3
		·			 		1.11.11	
7.	How much of	f your meal did	you eat?					
	None Some	$\frac{\text{Most}}{3}$ $\frac{\text{All}}{4}$						
	1 2	3 4					1 2	3 4
8	How do you	feel about the o	ourtesy and	cheerfulness o	f the peor	ole servina	your food?	
٥.	40 700	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			. G.O poop		, • • • • • • • • • • • • • • • • • • •	
				either atisfied				
	Very	Moderate	•		erately	Very		
	Dissatisfied 1	Dissatisfic 2		isfied Sat 3	isfied	Satistied 5	1 2	3 4 5
	•	2		3	•	J	<u>ப்</u> ப்	חֿחֿר
	Indicate your	opinion of the	meal you ha	eve just finished	by respo	nding to t	he following	items.
9	Appearance		·	Neither	,	_		
٠.	of Food			Attractive				
	Served		Moderately Attractive	nor Unattractive	Mode Unattr	•	Very Unattractiv	ie.
		5	4	3	2		1	<u>-</u>
							4 0	2 4 5
								3 4 5
				A1 *-1				
10.	Aroma of Food			Neither Pleasant				
		•	derately	nor	Mode		Very	
	<u>UI</u>	npleasant <u>Un</u> 1	pleasant 2	<u>Unpleasant</u> 3	Pleas 4		Pleasant 5	
		•	-	J				2 4 5
								3 4 5
11.	Variety			Neither			_ 	
	of Items			Large				
	to Select		derately	nor Small	Mode		Too Small	
	19	oo Large	Large 4	3	<u>Sm</u> 2	<u> </u>	Too Small	
		-	-	-	_		•	
							1 2	3 4 5
							للللب	

12.	Seasoning of Food	Too Bland	Moderately Bland 2	Just Right 3	Moderat Spicy 4		- 2 3 4 5	
13.	Size of Food	Too Large	Moderately Large	Just Right	Moderat Small			•
	Portions	5	4	3	2	1 	4 3 2 1	_
14.	Cleanliness of Dishes and Silverware	Very Clean 5	Moderately Clean 4	Clean 3	Moderately Dirty 2	Very Dirty 1 5	4321	_
15.	Attractiven of Dishes, Silverware and Tray	ess Very <u>Unattracti</u> 1	Moder ve Unattr	active	Neither Attractive nor Unattractive	Moderately Attractive 4	Very Attractive 5 2 3 4 5	
16.	Thoroughn of Cooking Vegetables			rately	Neither vercooked nor dercooked 3	Moderately Undercooked 2 5	Too Undercooked 1 4 3 2 1	_
17.	Tenderness of Meat	oo Tough 1	Moderately Tough 2	Neid Tour no Teno 3	gh T Mode der Ter	erately nder Too To 4 5	ender 2 3 4 5	
18.	Were your Yes No 1 2		ms the tempera	ature you	like them wh	nen you ate them	2	_

19.	Were your co	old food iten	ns the tempe	erature yo	ou like the	em when you	ate them?
	$\frac{\text{Yes}}{1}$ $\frac{\text{No}}{2}$						
	1 2						
20.	How do you	feel right n	ow?		" -		
	(%)	(%)	(%)	6	2	(00)	
			٩		<u> </u>		5 4 3 2 1
	5	4	3		2	1	
21.	What is your	opinion of	all the meals	s you hav	ve eaten ii	n this hospita	11?
			Neither Good				
	C	C 1	nor	David	\/ .	.	
	Very Good 5	4	3	2	very E	<u> </u>	
							5 4 3 2 1
	order to give y wer the follow						prove the food service, please onnaire.
22.	Which food i	item(s) from	today's meal	L did you	not finis	h and/or tou	ch?
		not finish		-		ou not eat or	
	a						
	b			b			<u></u>
	c			c. _			
							
	0.			a.			
22		in the food					ral a mara placeant and
23.		in the food					cal a more pleasant one:
23.	What changes	in the food					
23.	What changes Please list the	s in the food em below.					
23.	What changes Please list the	s in the food em below.					
23.	What changes Please list the a b c	s in the food em below.					
23.	What changes Please list the a b	s in the food em below.					

Thank you for your assistance.

PATIENT TRAY EVALUATION

Sent to:				Diet:_					_
Meal:				Date:_	·- ····				-
If all evaluators agree as should put their numb	n item is satisfa er in the prope	ctory che er "U" bo	ck "S" bo x.	x. Evalu	ators who	find an	item to b	e unsatisfa	actory
Food Items	Temp °F	Арр *S	earance U* *	S FI	avor U	Te:	kture U	Portio S	n Size U
Soup			<u> </u>	<u> </u>	<u> </u>		ļ		
Entree				ļ					
Starch					<u> </u>		<u> </u>		
Vegetable			ļ	<u> </u>			ļ	ļ	
Hot Beverage			ļ		ļ	<u> </u>		<u> </u>	<u> </u>
Salad			ļ	ļ	ļ				
Dessert		ļ				_			
Cold Beverage			ļ		ļ				
Other	`	<u> </u>		ļ				<u> </u>	L
Overall Tray	Evaluator S	# 1 U		Evaluat S	tor #2 U		Eva S	luator #3	
Appearance			<u> </u>					 	
Completeness		· · · · · · · · · · · · · · · · · · ·			· · · · · · · · · · · · · · · · · · ·			<u> </u>	
Correctness of Diet			_ _		-			_	
Cleanliness									
Overall Rating	Evaluator	#1		Evaluat	tor #2		Eva	luator #3	
Excellent									
Good							·		
Fair	 		<u> </u>						
Poor									
Reasons for unsatisfact	ory ratings.								
				<u> </u>					
								 	
				····	·		· · · · ·		
Copies to:				Evaluat	or's Signa	ature			
				Evaluat	or #1 _			····	
	 			Evaluat	or #2 _				
*satisfactory **unsatisfactory				Evaluat	or #3 _				

APPENDIX D

APPENDIX E

SENSORY EVALUATION

Panelist's Name	Panelist's Name									
Please rate this product by checking the appropriate boxes.										
Appearance										
Flavor										
Texture/Consistency										
Overall Quality	11									
Comments (Why did you rat	e this product t	he way you	did?)							
					· 					
										
				···········						